

TDI Group, LLC

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EQUIPMENT SPECIFICATIONS

ELECTRIC ARC FURNACE

9'-0" DIAMETER SWINDELL ELECTRIC ARC FURNACE TDI REFERENCE NUMBER: 64313

MANUFACTURER: Swindell QUANTITY: 1.00

GENERAL SPECIFICATIONS:

CAPACITY (TONS): 10 Tons (9.072 mt)

CAPACITY (TONS / HEAT): 8

TYPE: <u>EAF</u>

FURNACE DESIGN: Right Hand

SHELL DESIGN: One Piece

SHELL DIAMETER: 9 Feet (2.743 m)

ELECTRODE DIAMETER (INCHES): 8 Inches (203.200 mm)

PITCH CIRCLE: 29 Inches (736.600 mm)

ROOF: Air Cooled

ROOF RING: Air Cooled

ELECTRODE CABLES: Air Cooled

ELECTRODE ARMS: Air Cooled

ELECTRODE REGULATION: Electro-Mech.

ROOF SWING: Electro-Mech.

FURNACE TILT: Electro-Mech.

TRANSFORMER:	3,000 KVA
TRANSFORMER MANUFACTURER:	Westinghouse
PRIMARY VOLTAGE:	11,500
SECONDARY VOLTAGE:	250
IMPEDANCE:	5.1%
CLASS:	FOW
CURRENT:	AC
WEIGHT:	
CORE AND COILS (POUNDS):	14,200 Pounds
TANKS AND FITTINGS:	9,300 Pounds
UNTANKING WEIGHT (POUNDS):	23,500 Pounds
LIQUID (POUNDS):	13,300 Pounds
TOTAL WEIGHT (POUNDS):	36,800 Pounds
OPERATING SPARES:	Electrode Holders
COMMENTS:	Swindell 10 Ton capacity Electric Arc Furnace, 3,000 KVA Westinghouse Transformer S/N 3153787, OIWC-Shell Form, Delta-Wye configuration, Installed and in good condition. perfectly sized for a foundry application.